



The SCHNEEBERGER product documentation









MONORAIL



AUTOMATION



IMAGE BROCHURE

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Technical and engineering know-how for special applications. Production volumes or single pieces - as required



Customer specific guideways

...are standard for us. Our qualified sales engineers will be pleased to visit your facility to discuss the optimum solution for your new application.

Delivery Commitments

We guarantee short leadtimes for protoype products and fixed production schedules for production volumes.

Spares for machine refurbishments

When you require a replacement rail or set of rails - we manufacture to the original accuracy or better.



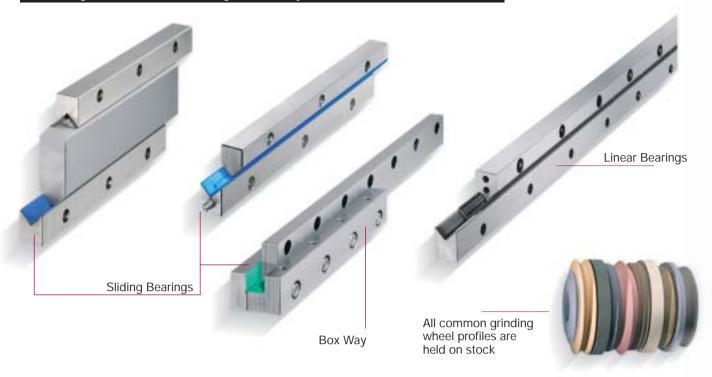
grinding after hardening

SCHNEEBERGER is worldwide

SCHNEEBERGER subsidiaries, or specialist technical distributors, offer complete technical support and service in all major industrial countries.



Rolling Element and Sliding Guideways, Profile Rails, Gear Racks



Breakdown service: Direct ordering and immediate manufacturing



Direct contact with experienced technical personnel
They will answer your questions on feasibilty and advise
on the optimum solution,
taking into account your needs
on cost and delivery time.



Raw Material Stocks
To minimise leadtimes, an
extensive range of material
profiles is held on stock supported by various specialist
steel suppliers.



Soft Machining
Hobbing, milling and drilling
operations are carried out with
tolerance compensations for the
subsequent hardening process.



Through Hardening
Part of our main core competence. 3 shift working of this process ensures shorter lead-times.



High Precision Finish Grinding
This is the basis of
SCHNEEBERGER'S worldwide
reputation. We grind to the required accuracy class on range
of universal and special grinding machines. All common
grinding wheel profiles are held
on stock.



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EXPRESS Delivery
Our production facility in
Höfen is in Central Europe, with
easy access to major road, rail
and air connections.
This ensures speedy delivery
to your factory.

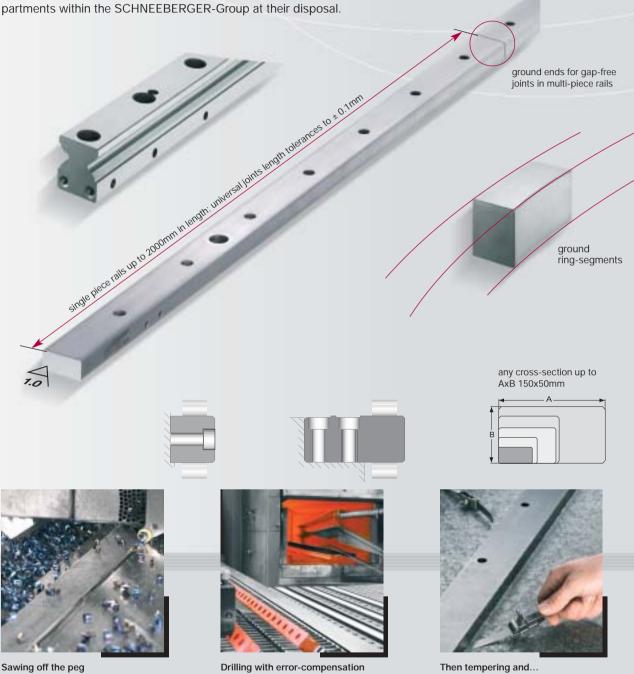
Competence in through hardened guideways

SCHNEEBERGER Special Components

A flexible, stand alone production facility specializing in the production of special parts:

- Guideways for special purpose machines
- Modified standard guideways from single pieces to series volumes
- · Replacement guideways for obsolete machines

Our employees have extensive experience, a flexible manufacturing facility and have the know-how from the research and development de-



Sawing off the peg

We stock an extensive range of materials and cross sections, that are cut to the required length.

Milling and hobbing

The rail has its contour machined. Milling or hobbing depends on the volume of material to be removed.

Our vast experience enables us to drill the hole pitches with error-compensation for the hardening process. Single- and multi-piece rails can be fixed easily.

Hardening and quenching up to 2m

Through hardening results in more stable and straight rails. Through hardened rails can also be reground.

The hardening process induces internal stresses. A careful tempering eliminates such stresses without affect on the hardness

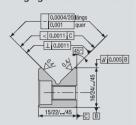
...careful straightening

To prepare the rails for an efficient grinding operation, the rails are thermally and/or mechanically straightened.

From standard precision to measuring machine accuracy classes... universal joints to give unlimited lengths V guides

High geometric accuracies

guide racks



any cross-section up to AxB 150x50mm

Parallelism tolerances

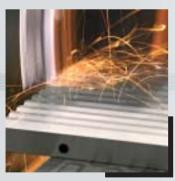
double V guides











Efficient pre-grinding

The cross hatch with high pressure results in a high straightness of the rail in the non-fixed condition.

Surface finishes to Ra = 1.0µm

Parallelism < 0.03mm/m

End grinding

For straight or angled butt joints for gap-free multi-piece rails.
This is done in efficient multiple settings.



Precision finish grinding

Precision grinding is where SCHNEEBERGER is recognized for quality. Extensive skills and 30 years of experience, gives us the competence to achieve extremely high levels of precision. Trackway to Ra = 0.3µm

Coatings and sliding materials

Coatings for hardness, corrosion resistance or aesthetics are available. Slideways with various ground plastic or metal frictionless wear strips.





prismatic guides

Marking

For traceability or stock control the guideways are marked by laser. Butt joint ends are marked with identification numbers.

Quality Control

To ensure the high quality standards of SCHNEEBERGER, all products go through a comprehensive and stringent quality check before shipment.